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Local Immiscibility Control on Shape and Size of Nano-Objects in Solvo-Thermal Process: Implications for Ferroelectric Nano-Particles

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Abstract

Solvo-thermal synthesis is an effective method to obtain ferroelectric nano-particles. The morphology and size of these nano-particles dramatically impact the dielectric, ferroelectric, piezoelectric, optical properties of these materials at the nanoscale. This is of primary importance for miniaturized electro-active devices based on these materials. Herein, we propose to harness the full potential of water-ethanol mixture solvents to control the shape and size of nano-particles of a model ferroelectric, barium titanate. To take advantage of the local inhomogeneities that exist even in fully miscible liquids such as water and ethanol, we use a barium precursor that is only soluble in water together with a titanium precursor that is present in both components. Indeed, ethanol having hydrophilic and hydrophobic parts the two liquids remain distinct at the local scale. A threshold molar fraction exists at $x_{\text{EtOH}}=0.3$ in water-ethanol mixtures; below this threshold, the water H-bonds network percolates throughout the sample whereas above water forms clusters that act as “nano-reactors”. If below the concentration

threshold SEM images reveal that only elongated shapes (at best mixed with nano-spheres) are obtained, just above the threshold, nano-tori and nano-cubes are observed; even further above the threshold, the reaction is limited to the aggregation-nucleation stage and only nano-cubes are obtained. This illustrates the fact that, in solvo-thermal syntheses, when the solvent is a mixture and one the reactant is confined in one of the constituents of the solvent, it is possible to control the morphology and size of the synthesized nano-objects.

Keywords

nano-objects, solvo-thermal synthesis, hydrothermal synthesis, solvent, ferroelectrics

Introduction

The control of the size and morphology of nano-objects is of crucial importance to their use in everything from drugs, cosmetics, eyeglasses, paints to fundamental research.¹⁻⁴ Ferroelectric nano-particles, in particular, have been extensively studied both theoretically and experimentally as they offer a route to engineer their dielectric, ferroelectric or piezoelectric, energy storage⁵ properties by controlling the radius of nano-spheres.⁶ In addition, various shapes have been reported and/or calculated, such as nano-wires,⁷ nano-tori,^{8,9} hysteron, ¹⁰ solid or hollow spheres,¹¹ leading e.g., for nano-tori, to the prediction of a novel order parameter (the hypertoroidal moment¹²). Such nano-objects are often synthesized in a solvent, by hydrothermal or sol-gel techniques. Traditionally, the parameters used to control the size and morphology of nano-objects are chemical (precursor, concentration) or physical (temperature). A different approach is presented here, where it is instead the solvent that provides the control of the size and morphology. To do so, the solvent must be a mixture of at least two liquids and one of the reactants has to be soluble in only one of the liquids. This is possible because even miscible liquids remain heterogeneous at the nano-scale and this

heterogeneity can be used to localise and control the chemical reaction through the solvent composition.

We show that, at fixed quantities of reactants, the solvent composition controls the synthesis of barium titanate (BaTiO_3) nano-cubes, nano-tori, nano-spheres in “nano-reactors” of set molarities. BaTiO_3 is a model, structurally simple, ferroelectric perovskite oxide that has been studied since the 1940s. It is one of the key lead-free ferroelectrics¹³ and is used as an end-member in many lead-free relaxor ferroelectric solid solutions^{14,15} that exhibit large energy storage potential,¹⁶ large dielectric properties, and large strain under electric field.¹⁷ We also explain the relative contribution of other synthesis parameters such as temperature and pressure, as well as the reaction advancement throughout the synthesis process. Such approach is readily transferable to other solvents, other materials, and other solvent-based synthesis techniques. It is anticipated to enable e.g. the production of nano-spheres of pharmaceutical interest by solvo-thermal synthesis.

In solution-based synthesis techniques, solvents are rarely thought of as playing a decisive role. In sol-gel and freeze-drying syntheses, the solvent is used as a complexing agent, otherwise its role is merely to provide a liquid environment, insuring the homogeneous mixture of reactants, especially in small quantities. There is nevertheless great potential in exploiting the solvent properties: its polarity in sol-gel syntheses enable to obtain shape-controlled ZnO nano-particles,¹⁸ its composition can influence the crystal morphology of active pharmaceutical ingredients in solution crystallization,¹⁹ or control the shape of Rhodium particles in polyol synthesis.²⁰

Here, we present a novel approach using the solvent to control the morphology and size of nano-particles of a functional material, BaTiO_3 , synthesized by solvo-thermal process. This approach is based on the physico-chemical properties of water-ethanol mixtures. Even though these two liquids are fully miscible, their mixture does not constitute a homogeneous third solvent at the nano-scale.

The key parameter to the approach is ensuring that one of the reactants is only soluble

in water and not in ethanol. This enables control of the final morphology and size of the nano-structures through the tuning of the water-to-ethanol ratio. Such control enables the reproducible synthesis of nano-spheres, nano-cubes and nano-tori of BaTiO₃.

Results and discussion

Synthesis and characterization of BaTiO₃ nano-structures

BaTiO₃ nano-structures are synthesized by solvo-thermal process from barium precursors only soluble in water and solid titanium precursors that are present in both water and ethanol. The solvo-thermal syntheses are carried out with various volume fractions of water and at three temperatures: 150°C, 200°C, and 250°C, under autogenous pressure. The purity of the products is verified by X-ray diffraction and their size and morphology investigated by scanning electron microscopy.

Synthesis of BaTiO₃ and solvents

The barium precursor, Ba(OH)₂·8H₂O, (Alfa Aesar 98+%) is only soluble in water and serves as the barium source for the synthesis of BaTiO₃. The titanium precursor, Na₂Ti₃O₇, comes in the form of solid uniform layered nano-rods. It is present in both the water and ethanol parts of the solvent and acts as the source of titanium for the synthesis of BaTiO₃.

The Na₂Ti₃O₇ nano-rods are build from two-dimensional framework of TiO₆ octahedra with an interlayer space filled by sodium atoms.²¹ This form has been preferred over the macroscopic powders of titanium as the latter would make the identification of the final shape of the products more complicated.²² To synthesize the Na₂Ti₃O₇ nano-rods, TiO₂ anatase (Alfa Aesar 99.9%) is dispersed in 10 M NaOH aqueous solution to obtain a concentration of Ti of 2.7·10⁻¹ M by stirring for 1h30. The filling factor of the autoclave is 0.7. After sealing, the autoclave is heated at 200°C for three days and then cooled to room temperature. The precipitate is collected, washed with de-ionized water until the pH of the filtrate is neutral.

The precipitate is finally collected in ethanol and dried at 70°C for 12 h.

Figure 1 shows XRD pattern and SEM images of the $\text{Na}_2\text{Ti}_3\text{O}_7$ nano-rods, used for the synthesis of BaTiO_3 nano-structures. The XRD pattern (panel (a) Figure 1) matches the standard XRD pattern (JCPDS N°31-1329 for $\text{Na}_2\text{Ti}_3\text{O}_7$). The SEM image shows pure $\text{Na}_2\text{Ti}_3\text{O}_7$ nano-rods (panel (b) Figure 1) with a diameter of less than 200 nm and ten micrometers length.

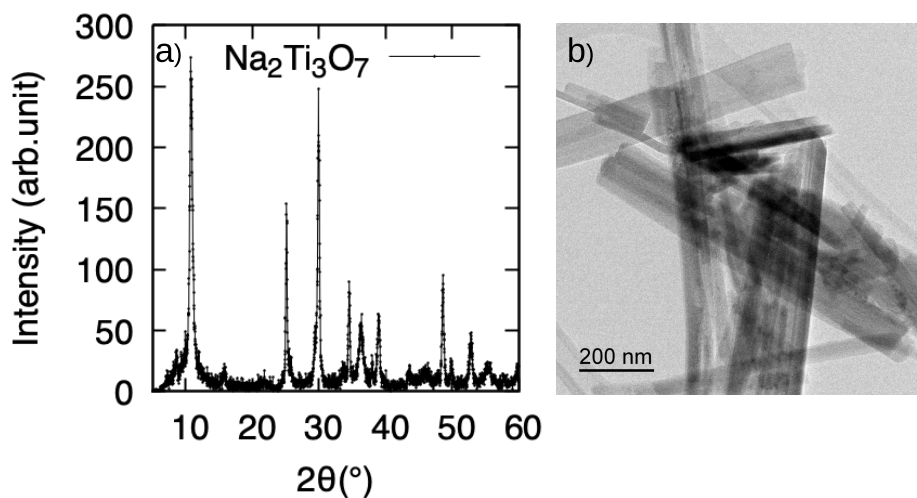


Figure 1: a) XRD pattern and b) SEM image of $\text{Na}_2\text{Ti}_3\text{O}_7$ nano-rods

The barium titanate syntheses (see Supporting Information) are initiated by mixing barium and titanium precursors in a 1.1 Ba/Ti molar ratio with the necessary quantity of solvent (denoted ExW100-x with Ex and W100-x the volume fractions of ethanol and water respectively) which may be absolute ethanol (E100W0), de-ionized water (E0W100), or a mix with the following volume ratios: 30% (E30W70), 60% (E60W40), and 80% (E80W20) of ethanol. In this way, solutions of $\text{Ba}(\text{OH})_2$ ranging from 0.1 to 7 M can be prepared depending on the water volume fraction included in the solution (Equation S1). The solvo-thermal syntheses of BaTiO_3 are performed at 150°C, 200°C, or 250°C under autogenous pressure for 24 h.

Characterization of BaTiO₃ nano-structures

Purity of the products

All diffraction patterns of the samples synthesized with the different solvents at 150, 200 or 250°C for 24 hours (see Figure S2) are indexed with the room-temperature tetragonal structure of BaTiO₃ (JCPDS N°05-626). Diffraction patterns are recorded systematically on the as-obtained samples, *i.e.* without acidic treatment, so as to detect any residual BaCO₃, to estimate their purity, and to enable meaningful comparison.

Increasing temperature decreases the residual BaCO₃ which can be fully eliminated from the products through an acidic treatment²³. This highlights the importance of both eliminating the carbon source in the solvent apart from that remaining in the air (CO₂) trapped in the vessel and to use a 1.1 Ba/Ti molar ratio in order to avoid sub-stoichiometric BaTiO₃ syntheses.

During the solvo-thermal synthesis of BaTiO₃ nano-particles two simultaneous mechanisms take place²⁴. The first is a deposition reaction of the Ba²⁺ ions with a local dissolution on the surface of the titanium precursor followed by *in situ* precipitation of BaTiO₃ nanocrystals.^{24,25} The second is the *in situ* topotactic ion exchange between Na⁺ and Ba²⁺ inside the layered titanium precursor enabling the reaction between Ba²⁺ and TiO₆ octahedra that occurs simultaneously.²⁴ This is illustrated on Fig.2

The consumption of the titanium precursor (Na₂Ti₃O₇) to form BaTiO₃ is completed at 150°C except for the absolute ethanol solvent (E100W0) (see Figure S2). This is because the barium precursor, Ba(OH)₂·8H₂O, is insoluble in pure ethanol but easily soluble into water. In the E100W0 only 8 H₂O per precursor molecules are available for the dissolution. Very small amount of residual BaCO₃ remain especially in the pure water solvent (E0W100). However, increasing the temperature to 200°C reduces this trace contamination.

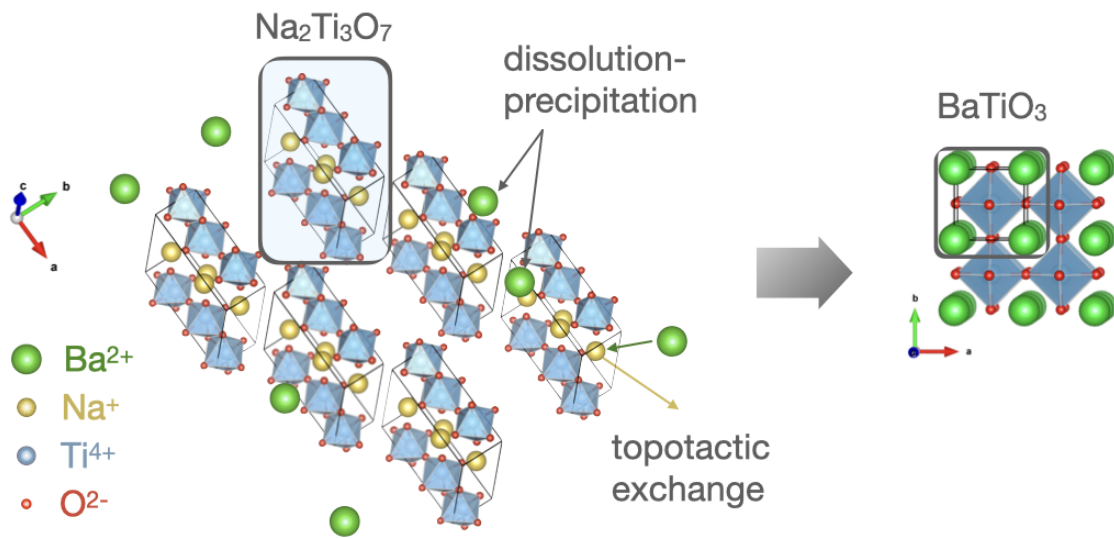


Figure 2: Scheme of the reaction mechanism leading to the synthesis of BaTiO_3 through simultaneous dissolution-precipitation and topotactic exchange between Na^+ and Ba^{2+} ions inside the layers of the Ti precursor.

Morphology and Size of the Nano-structures

The morphology of the as-obtained BaTiO_3 products is observed by scanning electron microscopy (SEM, Figure 3). Each sample is identified with a label indicating the maximum temperature followed by the solvent composition. For all solvent compositions (except pure water, at 150°C), the SEM images show that the entire surface originally belonging to the $\text{Na}_2\text{Ti}_3\text{O}_7$ nano-rods, is fully composed of aggregated BaTiO_3 nano-particles of about 10-50 nm in size. In pure ethanol (and only at 150°C) some non-reacted $\text{Na}_2\text{Ti}_3\text{O}_7$ nano-rods remain, consistent with X-ray diffraction data (Figure S2). Importantly, all performed experiments involve identical amounts of reactants ($\text{Ba}(\text{OH})_2 \cdot 8 \text{H}_2\text{O}$ and $\text{Na}_2\text{Ti}_3\text{O}_7$). The morphology of the BaTiO_3 nano-structures varies from nano-spheres to nano-tori to agglomerated or individual nano-cubes, depending on the solvent used and the synthesis temperature, elongated shapes are also observed in pure water for all temperatures.

The observed shapes of the synthesized nano-particles are hence only due to the influence of temperature and solvent composition. Figure 3 shows that, for all solvents except pure water, the higher the temperature the more non-agglomerated the nano-objects.

Both X-ray diffraction and SEM imaging are used to determine the size of nano-objects. However, X-ray diffraction gives the apparent crystallite size via the Scherrer formula, whereas SEM measurements give the size of the nano-objects which can be poly- or mono-crystalline. Both methods give similar results for up to a size of about 80 nm (*i.e.* for E100W0 and E80W20, see Figure S4) but as nano-objects become poly-crystalline, the apparent crystallite size calculated from X-ray diffraction becomes significantly smaller than the size of the nano-objects.

The size of the nano-particles increases with the water proportion of the solvent (Figure 4.a), from 10-40 nm for E100W0 to 280-330 nm for E0W100.

The fact that one of the precursor is soluble in only one of the solvent components is a key to obtain morphologies that differ from nano-spheres. In order to illustrate this point, we have carried out another experiment in E60W40 at 250°C for 24 hours but this time

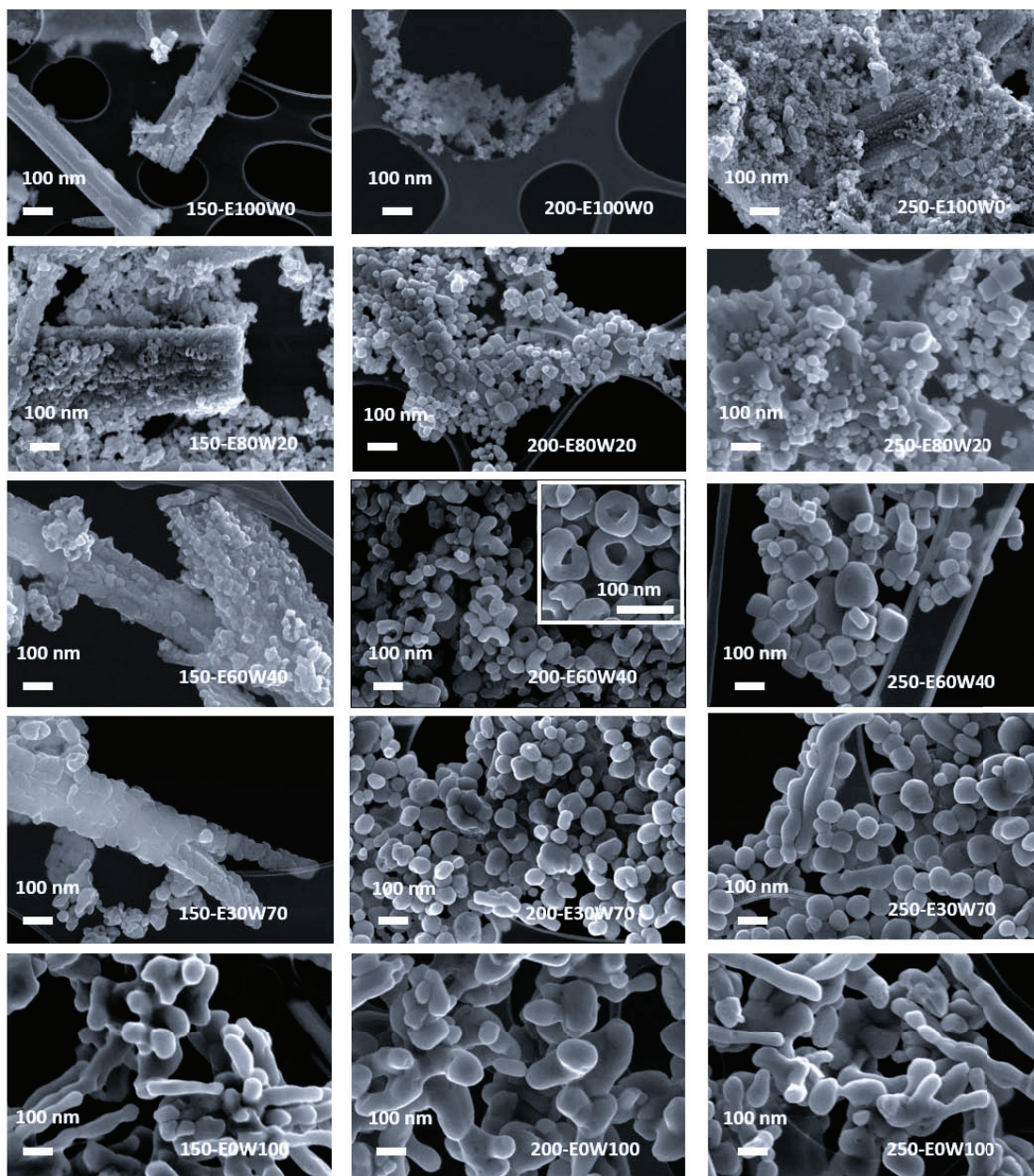


Figure 3: SEM images of the as-prepared BaTiO₃ products obtained after 24 hours at 150°C (left column), 200°C (middle column) and 250°C (right column) for the various solvent compositions (ExW100 - x).

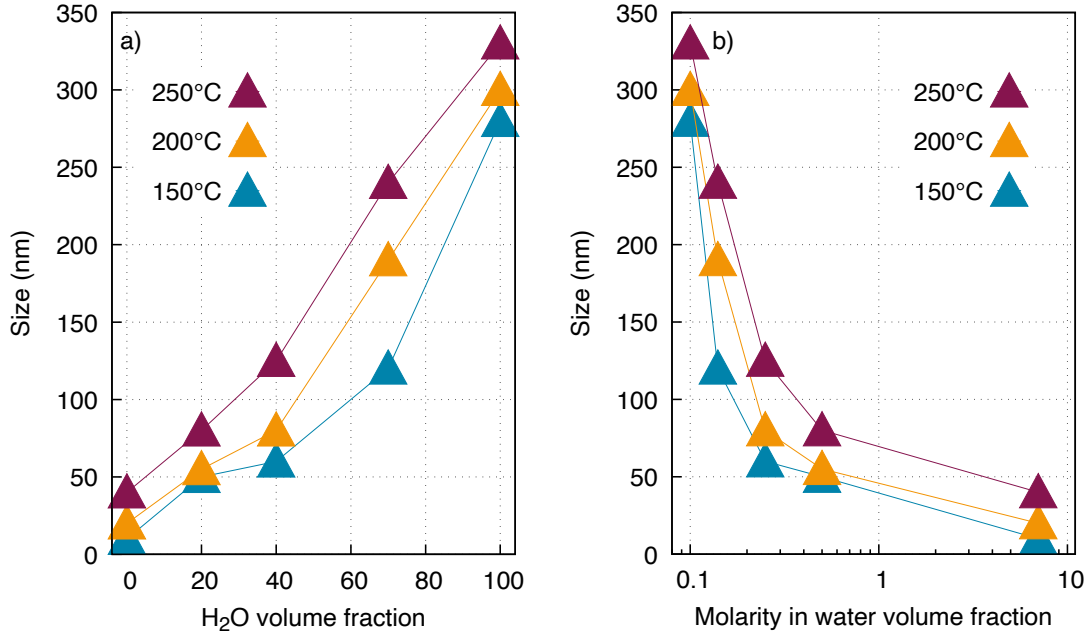


Figure 4: Size of the BaTiO₃ nano-particles measured from the SEM images as a function of a) the water volume fraction and b) the molarity M in water volume fraction.

with BaCl₂ as a barium precursor. BaCl₂ is soluble both in water and in ethanol whereas Ba(OH)₂ · 8H₂O is only soluble in water. With BaCl₂, nano-spheres of about 100 nm in diameter are synthesized (see the SEM image in Fig.5) instead of nano-cubes from 50 to 300 nm in size (see Fig.3) with Ba(OH)₂ · 8H₂O.

Identification of the main synthesis parameters

The morphology of the BaTiO₃ nano-structures varies from nano-spheres to nano-tori to nano-cubes depending on the solvent used and the synthesis temperature (see Figure 3). However, as these are solvo-thermal syntheses, pressure increases in the autoclave as it is heated. These three parameters (solvent composition, pressure, and temperature) are reviewed hereafter in order to evaluate their respective roles.

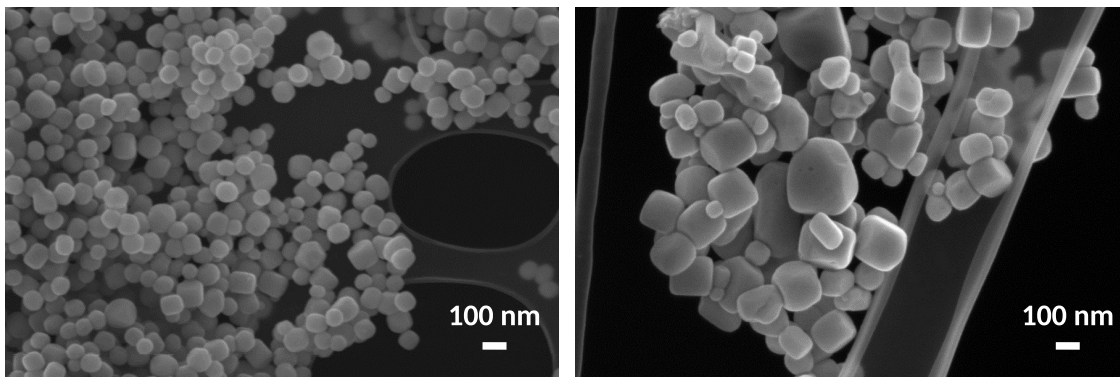


Figure 5: Comparison of the BaTiO_3 nano-objects obtained at 250°C for 24 hours in E60W40 with $\text{Na}_2\text{Ti}_3\text{O}_4$ nano-rods as Ti precursor: (left) nano-spheres obtained using BaCl_2 as Ba precursor and (right) nano-cubes obtained using $\text{Ba}(\text{OH})_2 \cdot 8\text{H}_2\text{O}$ as Ba precursor. BaCl_2 is soluble in water and ethanol whereas $\text{Ba}(\text{OH})_2 \cdot 8\text{H}_2\text{O}$ is only soluble in water, showing the importance of using a precursor that is soluble in only one components of the solvent.

Solvent composition and molarity

Since the barium precursor, $\text{Ba}(\text{OH})_2 \cdot 8\text{H}_2\text{O}$, is soluble only in water (and not in ethanol) and that its initial amount is the same for all solvents, the influence of the precursor concentration (molarity) relative to the water volume fraction (Table S1) rather than solvent composition should be considered. In this case, the size of the nano-particles decreases with increasing molarity in water volume fraction (Figure 4.b)).

In order to decouple the influence of molarity and solvent composition on the size and morphology of the synthesised nano-objects, an additional synthesis is performed where the solvent composition varies but not the molarity. This is achieved by adding barium precursor in a E0W100 solvent until its molarity is the same as in the E60W40 solvent. This molarity was chosen because of the very different shapes obtained at different temperatures in the E60W40 solvent with the regular amount of precursor. The X-ray pattern of this new synthesis is shown in Figure S5.

Both solvents produce agglomerated, spherical nano-particles at 150°C (left column in Figure 6) with larger sizes in pure water (80 nm vs 60 nm). At 200°C (center column in Figure 6) the typical shape is a torus whereas at 250°C (right column in Figure 6) cubes are formed for both solvent compositions. This shows the prevalent role of molarity on the shape

of the nano-objects. The composition of the solvent influences the size of the nano-objects, the pure water solvent producing larger nano-objects: the tori are two to three times larger at 200°C and the cubes nearly two and half time larger, with rounded edges, in pure water compared to the E60W40 solvent.

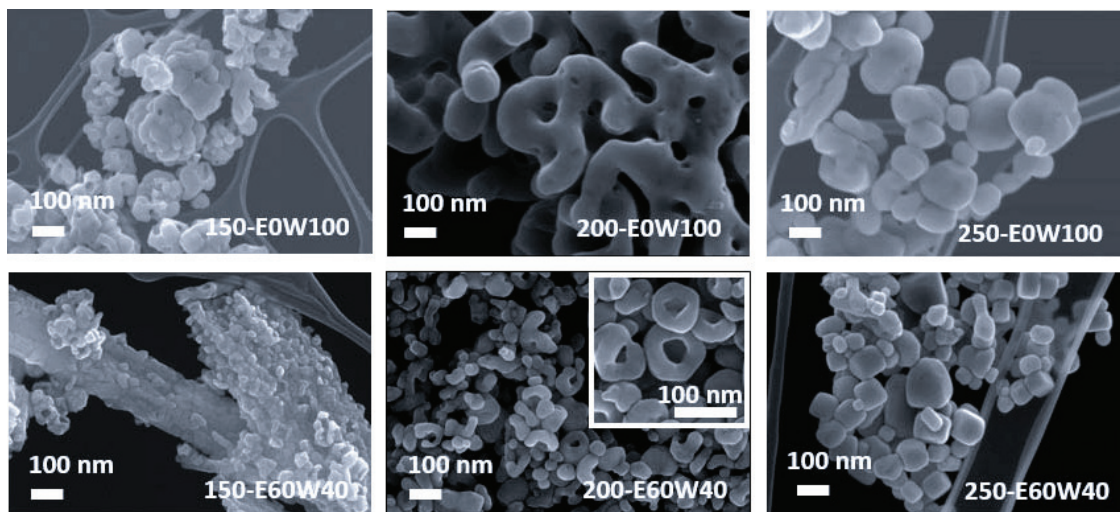


Figure 6: SEM images of the as-prepared BaTiO_3 products obtained after 24 hours at 150°C, 200°C, and 250°C. Top line: 0.25M aqueous solution (E0W100) and bottom line (middle row of Figure 3): 0.25M in the aqueous volume fraction of the solvent E60W40.

These results show that the molarity of precursors relative to the water content controls the morphology of the nano-objects whereas the solvent composition controls their size.

Pressure

In a solvo-thermal synthesis, pressure builds up as the autoclave is heated. Based on Raoult's and Dalton's laws of partial pressures, the equilibrium vapor pressure of an ideal mixture of two liquids (completely miscible in any proportion in the liquid and vapor states) is the sum of the partial pressures of its constituents weighted by their mole fractions. The autogenous pressure measured for pure solvents, *i.e.* without reactants (Figure 7) follows qualitatively Antoine equation using reference values for pure water and ethanol²⁶ (see the dotted lines in Fig.7) but differs quantitatively, in particular for solvents E80W20, E60W40 and E30W70. This deviation shows that the actual pressure inside the vessel can only be estimated from

reference values despite still following Antoine equation (see fits in Fig.7), especially as the experimental pressure also depends on the autoclave model and heating rate.²⁷ At the end of the heating stage, during the dwelling time, no pressure variation is observed.

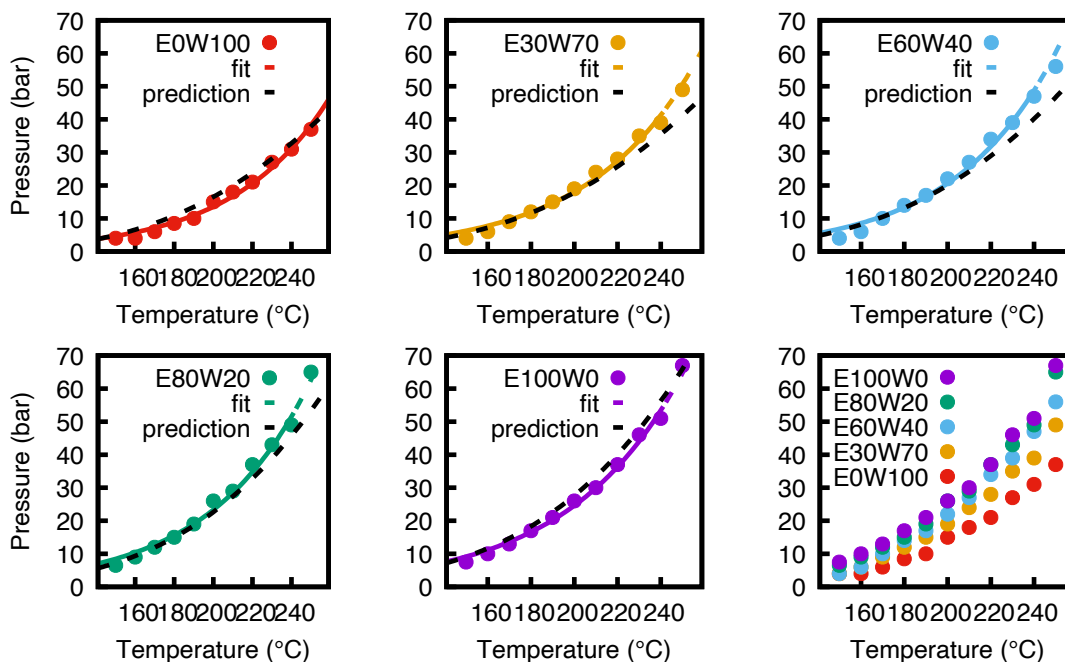


Figure 7: Pressure build-up inside the autoclave as a function of temperature for the different solvents. The full lines are best fits with Antoine equation and the dotted ones predicted evolutions from tabulated parameters.²⁶ The bottom-right graph superposes all the experimental data.

Similar experiments have been carried out with the reactants and no significant autogenous pressure lowering was observed, in agreement with previous reports.²⁸ If this pressure decrease exists, it lies within the measurement precision (± 2 bars).

Pressure increase is beneficial to the synthesis as it increases the reactivity of the precursors²⁹ and especially at the solid-liquid interface³⁰ in the heterogeneous system composed of the layered titanate nano-rods $\text{Na}_2\text{Ti}_3\text{O}_7$ (solid) and the barium ions Ba^{2+} in the solvent. The pressure thus improves both *in situ* exchange mechanisms: dissolution-precipitation and topotactic ions exchange in between the nano-rod layers. Even though pressure increases with the volume fraction of ethanol, (especially at 250°C where the pressure increase in pure ethanol is twice that of pure water), the resulting increased reactivity at the solid-liquid

interface is not effective for E100W0 because $\text{Ba}(\text{OH})_2$ is not soluble in ethanol. With a water-ethanol solvent, pressure is a “soft action” parameter in the solvo-thermal synthesis as the amount of energy required to increase pressure by 70 bar (i.e the maximum pressure increase in Figure 7) corresponds to a decrease of less than one degree³¹ in the autoclave. Pressure is therefore not the key parameter controlling nano-particle morphogenesis.

Temperature

Increasing temperature enhances the reaction as it induces a better solubility of $\text{Ba}(\text{OH})_2$ inside the water volume fraction of the solvent and increases the mobility of the dissolved species, most importantly Ba^{2+} but also OH^- , Na^+ and CO_3^{2-} coming from the residual carbon dioxide gas dissolved in water.

Another effect of temperature is to modify the permittivity of the solvent.³² This changes the mutual reactivity of dissolved ions interacting through Coulomb forces. The decrease of the solvent static permittivity as a function of the molar fraction of ethanol (x_{EtOH}) can be plotted from the data in Ref. 33 (see Figure S7). Heating from 20°C to 80°C decreases significantly the value of the static relative permittivity (by about 25% to 32%) for all ethanol molar fractions. The initial reactivity in all solvent mixtures therefore decreases on heating. Consistent with the established “soft parameter” role of pressure in solvo-thermal syntheses, the pressure in the autoclave increases marginally the permittivity for all solvents (by less than 2.5%, up to 250°C), see Supporting Information and Fig.S8 and S9. The influence of pressure on the reactivity is also negligible compared to the influence of the ethanol molar fraction (Figure S8) and the temperature (Figure S9).

In summary, temperature is the key parameter in solvo-thermal syntheses. It decreases the permittivity for all solvent compositions. Pressure is only a soft (though necessary) parameter. The mutual reactivity of reactants is thus maximal, for every solvent, at the beginning of the synthesis and decreases gradually during the synthesis process.

As a consequence, the syntheses should be near completion at the end of the heating ramp

before the holding time. To verify this hypothesis, one additional synthesis is performed with the E60W40 solvent, but this time the heat treatment is interrupted at 250°C (*i.e.* at the end of the heating ramp) by quenching the autoclave to room temperature under compressed air. This gives access to the synthesis state at the end of the heating ramp. X-ray diffraction indeed shows that BaTiO₃ is formed (see Figure S10). However, the nano-particles size and morphology are very different from the nano-cubes obtained after the 24 hour temperature plateau.

At the end of the heating ramp to 250°C, only some nano-tori are present with other round-shaped nano-particles (Figure S11). Nano-tori are the major thermodynamically stable shapes obtained after the 24h temperature plateau, but at 200°C (Figure 3). The difference in the morphology of the nano-objects before and after the temperature plateau comes from the fact that at the end of the heating ramp, the remaining nano-tori have not had yet enough time to undergo the merging-rebuilding process (described in Ref. 34) leading to the formation of nano-cubes. It is therefore mainly during the holding time that BaTiO₃ nano-particles merge or self-rebuild in order to obtain thermodynamically stable shapes corresponding to the temperature and pressure of the plateau.

A solvo-thermal synthesis therefore unfolds in three parts: first the synthesis of the product during the heating ramp, second, the nano-particles self-building completion in their final thermodynamically stable shape during the temperature plateau, third the cooling part simply allowing to recover well-shaped nano-particles.

Nature of the solvent

Solvent viscosity

The physico-chemical of the solvents can be thought of as having a potential crucial influence on the size and morphology of the nano-particles. The viscosity of water-ethanol solvents, in particular, has been studied extensively. It does not evolve monotonically between the values for water and ethanol but rather exhibits a maximum around 30mol% ethanol³⁵ over the 20-

50 °C range. As, in solvo-thermal processes, pressure varies concomitantly with temperature, the influence of combined pressure and temperature are of particular interest. The studies of Refs. 36 (up to 350 MPa at 25°C), 37 (up to 120 MPa and from 10 to 75°C) and 38 (up to 40 MPa and 345°C) conclude that the viscosity of water-ethanol mixtures increases almost linearly with pressure and that its maximum shifts to higher ethanol concentration with temperature and pressure. The results presented in Fig.5 show that the viscosity, though it may have an influence over the reaction, is not enough to explain the difference in size and morphology of the synthesized nano-objects when all reactants are soluble in all constituents of the solvents.

In order to explain how the solvent composition influences the shape and morphology of the synthesised nano-objects, the structure of the solvent mixture as a hydrogen-bond (H-bond) network has to be considered, as well as the influence of adding reactants into it.

The H-bonds network in the ethanol-water mixtures

The structural properties of alcohol-water mixtures and their physical properties have been investigated for over 50 years.³⁹ More recently, the physical properties of pure (with no reactants) water-ethanol mixtures have been extensively studied by molecular dynamics (see e.g. Refs. 40–43). These studies confirm experimental data on alcohol-water mixtures^{44–47} and highlight the respective roles of the hydrophobic (the CH₃CH₂ alkyl chain) and hydrophilic parts (the OH alcohol function) of the ethanol molecules.

In a water-ethanol mixture where water is the majority component, the ethanol molecules create micelles with the alkyl chains oriented toward the center leaving the OH alcohol groups available to form hydrogen bonds with surrounding water molecules. The ethanol and its first hydration shell therefore form a clathrate.⁴⁸

In water-ethanol mixtures three types of H-bonds coexist: water-water (three-dimensional), water-ethanol, and ethanol-ethanol (two-dimensional).⁴² Ab initio⁴⁹ and molecular dynamic⁴⁰ simulations point out to a stabilization (-0.5 kcal/mol) of the mixture of pure systems (water-

water and ethanol-ethanol, the latter being the more bonded) when hetero-dimers (water-ethanol) are formed. In pure liquid water, dipole-dipole interactions between molecules result in a percolating network of inter-connected H-bonds.^{50,51} When ethanol is added, water-ethanol H-bonds are formed and water molecules lose their tetrahedral structure. This decreases the amplitude of their dipole moment and explains the solvents' permittivity decrease when the alcohol molar fraction increases (Figure S7 and S8.).

While the H-bond network in pure water percolates, molecular dynamics results^{43,52} indicate that it is not the case in pure ethanol. The proton mobility in ethanol is a random Poisson process⁵³ rather than mediated by H-bonds as proposed by the Grotthus mechanism for pure water.⁵⁴ When water and ethanol are mixed, ethanol and water molecules do not combine to generate a new H-bond network percolating throughout the entire solvent mixture.⁴⁰

As a summary, in water-ethanol mixtures, the H-bond network in ethanol does not percolate and the ethanol molecules self-organize in clusters due to their hydrophobic parts. They are surrounded by a hydration shell beyond which they do not influence the percolating network of H-bonds between water molecules.

A particular molar fraction of ethanol arises from simulations:⁴¹ $x_{\text{EtOH}}=0.3$ (the conversion between volume fractions used up to now and molar fractions (relative to the total volume of solvent) is given by Eq.S2 and illustrated in Fig.S6). This threshold value determines the type of clusters present in the water-ethanol mixtures: above this threshold, water clusters are formed by H-bonding to surrounding ethanol molecules clumping together their CH_3CH_2 hydrophobic groups (see Figure 8, right). Below this threshold, small isolated ethanol clusters are formed^{42,43,55} (Figure 8, left), with water percolating throughout the mixture in water-water H-bonded filament-like clusters which are then attached to clumped ethanol molecules by the free OH-links. This topological difference indicates that the major mechanism of H-bonding is driven by water. These clusters are not a static feature of the solvents and therefore a precise definition of their size cannot be assigned. Such dynamic

nature has been probed, e.g. through the Brownian motion of polystyrene beads in water-ethanol mixtures.⁵⁶

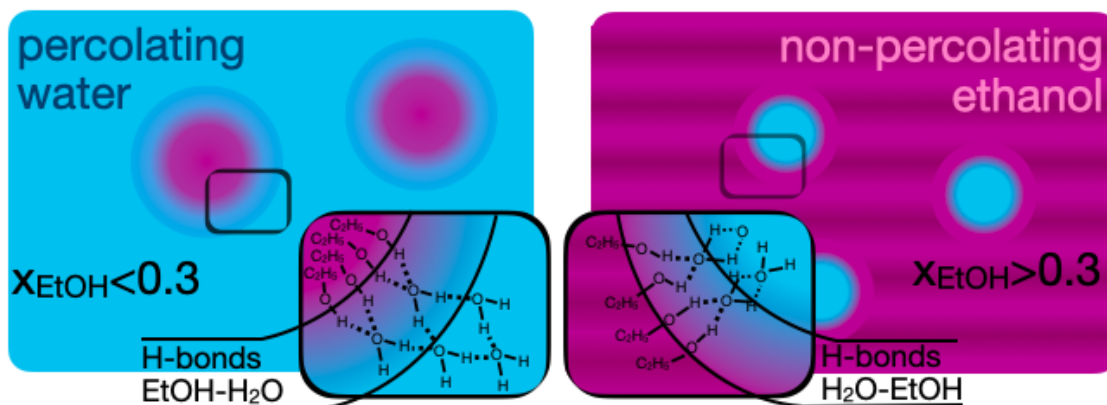


Figure 8: For $x_{\text{EtOH}} < 0.3$ (left), ethanol clusters in percolating water, with an enlargement on the first hydration shell where the CH_3CH_2 alkyl chains of ethanol create H-bonds with the water molecules of the first hydration shell. For $x_{\text{EtOH}} > 0.3$ (right), water forms clusters ("nano-reactors") in ethanol where the H-bond network does not percolate. The enlarged panels shows the first hydration shell where the H-bonds are created between water and ethanol.

The influence of temperature (from -13 to 250°C) and pressure on the structure of the H-bond networks of water-alcohol mixtures (over the full composition range) can be obtained from room-temperature molecular dynamics simulations through the reverse Kirkwood-Buff integral method.⁵⁷ Methanol rather than ethanol is often used in calculations because its hydrophobic group (CH_3) is simpler and less demanding in calculation times than the one of ethanol (CH_3CH_2).

The self-preference of water increases with rising temperatures in both water- and methanol-rich mixtures, reaching a limiting value near the critical point of methanol (240°C , 79 bar). The methanol self-preference in methanol-rich mixtures is weak due to the hydrophobic effect. Rapid equilibrium among the various hydrogen-bonded structures takes place in all these mixtures. The same is supposed to be true for the H-bonds interactions between water and *ethanol* molecules, especially as ethanol has a similar critical point (241°C , 63 bar). Above ethanol critical point (i.e. in the supercritical region of its phase diagram), ethanol clusters form and disappear dynamically. This corresponds to the two ethanol-rich solvent

compositions E80W20 and E100W0 at 250°C and P>63 bars.

Interaction between ions and H-bonds network.

The presence of reactants complicates the description of the H-bond network in the solvents as Ba^{2+} and OH^- ions are released from $\text{Ba}(\text{OH})_2$ in water, in addition to the CO_3^{2-} anions resulting from the dissolution of CO_2 gas in water.

During the synthesis of BaTiO_3 nano-particles, the bidirectional topotactic ion exchange reaction⁵⁸ promotes the diffusion of Na^+ from $\text{Na}_2\text{Ti}_3\text{O}_7$ to the solvent mixture and decreases the quantity of free Ba^{2+} in the water part of the solvent.

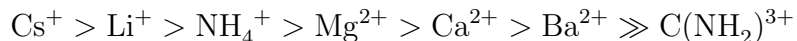
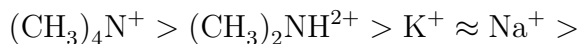
These shifting concentrations of ions interact with water molecules through ion hydration, i.e. ion-dipole interactions. Hydration involves H-bond formation different from that in pure water, making a hydration shell around the ions. This first hydration shell is surrounded by other water molecules that are therefore not directly bounded to the ion, slightly oriented, and being exchanged rapidly with the rest of the solution on one side, and slowly with the hydration shell molecules on the other side.

However, the question of the influence of dissolved ions on the water structure beyond their hydration shell remains. The experimental Hofmeister series⁵⁹ ranks the anion influence on the surrounding water molecules, ranging from stabilization (kosmotropes) or “water structure makers” to disruption (chaotropes) or “water structure breakers”. These concepts are related to the H-bond network stability and are therefore relevant for our study.

According to this series the CO_3^{2-} and OH^- present in the solvent, and which are not involved in the synthesis of BaTiO_3 , are kosmotropic anions and so have the ability to order water molecules beyond their immediate hydration shell.

Conversely, the kosmotropic character of cations can be established combining references

60 and 61:



From this series, the cations present in the solvent (Na^+ and Ba^{2+}) should not disturb the H-bonds of water except in the hydration shell and thus will not prevent the existence of water and ethanol clusters in the various mixtures.

Now that the H-bond networks of the solvents and the influence of the dissolved ion species present as reactants is established, the influence of the solvent composition (above or below the percolation threshold) on the synthesis of BaTiO_3 can be studied.

BaTiO_3 synthesis in solvents below the percolation threshold ($x_{\text{EtOH}} < 0.3$)

Two of the solvents investigated here are below the percolation threshold: E0W100 ($x_{\text{EtOH}}=0$) and E30W70 ($x_{\text{EtOH}}=0.116$). The water-rich regions of the solvents are characterized by the persistence of a three-dimensional water H-bond network that percolates throughout the mixture while ethanol remains in small isolated clusters. The free flow of the barium ions through the water volume of these solvents drive simultaneously, under solvo-thermal conditions, the deposition-reaction of the Ba^{2+} and the topotactic ions exchange with the Na^+ ions as well as the nano-particle growth.

This free flow of barium through the water H-bonds percolative pathways (Figure 8) enables the synthesis of individual rounded nano-shapes in pure water (E0W100) and, as for all solvent compositions, the higher the temperature the larger the nano-objects (Figure 3). At the highest temperature (250°C), individual elongated shapes up to several hundred nanometers long are even observed. When ethanol is added at concentrations below the percolation threshold (*i.e.* in E30W70), agglomerated round-shaped slightly-smaller nano-objects are also observed. This underlines the importance of the solvent composition and

the corresponding extension of the water H-bond network, especially as the molarities of the reactants are close: 0.1 M in E0W100 and 0.14 M in E30W70.

BaTiO₃ synthesis in solvents above the percolation threshold ($x_{\text{EtOH}} > 0.3$)

Above the percolation threshold, the situation is reversed: ethanol breaks the percolative water network and water clusters are formed. The water-clusters size depends on the ethanol volume fraction: the more ethanol, the smaller the water clusters. As the barium precursor is only soluble in water, it is trapped in these clusters where the synthesis of BaTiO₃ occurs. The water clusters therefore constitute "nano-reactors" (Figure 8).

The E100W0 ($x_{\text{EtOH}}=0.965$), E80W20 ($x_{\text{EtOH}}=0.551$), and E60W40 ($x_{\text{EtOH}}=0.315$) are the solvents above the percolation threshold. The E60W40 solvent is very close to the percolation threshold; it therefore hosts water clusters that are larger than for the two other solvents (E80W20 and E100W0) that are further away from the percolation threshold. This larger size maintains the molarity of the precursor low enough (0.25M) to exceed the nucleation-aggregation stage, resulting in a rich variety of well-shaped individual nanoparticles as tori, cubes, spheres etc. from 200°C to 250°C. For solvents further away from the percolation threshold (E80W20 and E100W0), the smaller size of the water clusters and the consequent higher molarity of the barium precursor limit the reaction to the nucleation-aggregation stage, producing smaller nano-objects.

Conclusion

Solvo-thermal syntheses of ferroelectric nano-particles of BaTiO₃ are carried out in water-ethanol solvents with varying volume fractions, from pure water to pure ethanol. One precursor is only soluble in water (Ba(OH)₂·8H₂O) whereas the other (solid Na₂Ti₃O₇) is present throughout the solvent. Identical quantities of precursors are used in each solvent mixtures.

The synthesis of BaTiO₃ is already achieved at the end of the heating ramp. The sub-

sequent temperature plateau enables the nano-particles to acquire their final, thermodynamically stable, shapes and sizes. A rich variety of crystalline BaTiO₃ nano-structures are obtained at the end of the process: nano-tori, nano-cubes, nano-spheres as well as elongated shapes, either separated from each other or agglomerated, depending on the temperature of the plateau (24 h) and solvent composition.

Increasing the temperature of the plateau enhances the solubilizing power of the solvents as well as the ions mobility in the different solvent mixtures. Heating also increases the autogenous pressure. Both contribute to the synthesis of individual nano-objects. The pressure improves both *in situ* exchange mechanisms: dissolution-precipitation and topotactic ion exchange. It acts as a “soft” but necessary parameter compared to the predominant influence of temperature (and solvent composition).

A particular molar fraction of ethanol exists in water-ethanol mixtures: $x_{\text{EtOH}}=0.3$ determining the alcohol concentration threshold below which ethanol clusters exist while water percolates throughout the entire volume. Above this value, water clusters, which can be considered as “nano-reactors”, exist and ethanol does not percolate.

To obtain specific shapes of individual nano-objects (cubes, tori), the solvent composition has to correspond to an ethanol molar fraction above the percolation threshold and the higher the temperature the less agglomerated the nano-objects. Close to the percolation threshold, larger water clusters (lower molarity of the barium precursor) form and the nano-objects adopt their thermodynamically stable shapes (tori, cubes...). Further away from the concentration threshold, smaller clusters (higher molarity) form and the reaction is restricted to the nucleation-aggregation stage, producing mainly nano-cubes. Extended to a general principle, in order to harness the full potential of a solvent mixture in a solvo-thermal synthesis, reactants molarity must be calculated with respect to the solvent in which they are soluble rather than to the total volume of the solvent mixture.

Below the concentration threshold, only elongated shapes, at best mixed with nano-spheres are obtained.

Understanding the role of the solvent in the solvo-thermal synthesis of nano-objects requires inputs from chemistry, physics, and molecular dynamic simulations but enables to tune the final aspects of the nano-objects.

The key point is that even in a mixture of fully miscible liquids, the local heterogeneities of the solvent are a powerful tool to control the shape and size of the synthesized nano-objects.

Experimental

Solvo-thermal synthesis of BaTiO_3

The filling factor (ratio of the volume of liquid over total volume) of the autoclave is 0.55 for all syntheses of BaTiO_3 . The de-ionized water is degassed by boiling for 1h and then cooled to 4°C. Then it is saturated with N_2 gas as described in Ref. 62. This technique allows to decrease drastically the formation of BaCO_3 . After stirring, the mixtures ($\text{Ba(OH)}_2 \cdot 8\text{H}_2\text{O}$ and $\text{Na}_2\text{Ti}_3\text{O}_7$) are put into a Teflon vessel for 30 min under N_2 atmosphere and transferred into the Teflon lined autoclave. The solvo-thermal syntheses are performed at 150, 200, and 250°C under autogenous pressure during 24h. The products are washed with de-ionized water until the pH of the filtrate is neutral, and finally collected in ethanol and dried in an oven at 70°C for 12h.

Characterization of the materials

X-ray diffraction (Brüker D2 Phaser with Cu radiation source and X-Flash Detector) is used for phase identification, diffraction peak fittings are performed with the Topas (Brüker AXS) software. Scanning (SEM Leo Gemini 1530 FEG) and transmission (TEM Jeol 120 keV) electron microscopy observations are performed on TEM grids with conducting lacey carbon films (300 mesh).

Supporting Information Available

Additional SEM images; X-ray characterisation of BaTiO₃; Molarity of the solvents; Size determination: comparison of the apparent crystallite and grain sizes; Synthesis of BaTiO₃ in the E0W100 solvent with a molarity of 0.25 M; Ethanol volume fraction vs ethanol molar fraction; Variation of the permittivity of the solvents as a function of temperature; Influence of pressure on the static relative permittivity of the solvents; Characterization of the BaTiO₃ nano-objects synthesized at the end of the heating stage.

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final and initial pressures) brings, at room temperature, $\Delta T \simeq -3$ mK for pure water and $\Delta T \simeq -14$ mK for pure ethanol. In water-ethanol mixtures, only compressibility does not evolve monotonically (see e.g. S.A. Parke and G.G. Birch *Food Chemistry* **1999**, *67*, 241-246), but $|\Delta T|$ remains below 25 mK for all compositions and up to 100°C.

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